Model M3LU
PC CONFIGURATOR
(model: M3LUCON)

Users Manual

Contents

M·SYSTEM CO.,LTD.

EM-9258-A Rev.3

1. GETTING STARTED

1.1 HARDWARE REQUIREMENTS

• IBM PC/AT compatible PC; Pentium 120 MHz minimum (Pentium II 266 MHz or higher recommended)
  Windows 98SE, Windows NT 4.0, Windows 2000 or Windows XP Pro
  48 MB RAM (24 MB for Windows 98SE)
  30 MB minimum free hard disk space
  15-inch 800x600 Super VGA screen (17-inch 1024x768 Ultra VGA or higher recommended)
  CD-R/ROM Drive
  Serial Port (COM1 or COM2)
• Non-isolated Cable included in the M3CON Configurator Connection Kit package.

1.2 INSTALLING THE M3LUCON

This programming tool is based on Agilent VEE Pro. In order to operate the tool, the user must first install Agilent VEE Pro 6.2 RunTime Version [VEE Pro] and [IO Lib]. If you already have them installed on your PC, skip the installation procedure for them.

(1) Start up Windows.
(2) Insert M3LUCON Setup CD-ROM into the CD drive on your PC. The Setup program automatically starts and shows the setup dialog box on the screen.

⚠ If the program does not automatically start, install manually by starting up Disk:\Setup.exe.

⚠ DO NOT change from the default setting the hard disk drive where the M3LUCON is to be installed.

(3) Choose “VEE Pro.”
  –> Windows starts the installation program for Agilent VEE Pro 6.2 RunTime. Follow instructions on the screen and click Next or Yes.
  –> Click Finish and exit the installation program.
(4) Choose “IO Lib.”
  –> Windows starts the installation program for Agilent IO Libraries. Follow instructions on the screen and click Next or Yes.
  During the process appears dialog boxes in which you should specify as follows:
  “Select the Installation Option.” –> Choose “Runtime Installation.”
  When “Agilent IO Libraries runtime have been successfully installed” is displayed on the screen, choose “RUN IO Config.” and then click Finish.
  “Agilent IO Libraries Configuration – IO Config” –> Choose “Auto config.”
  –> Click OK and exit the installation program.
(5) Choose “M3LUCON.”
  –> Windows starts the installation program for M3LUCON software. Follow instructions on the screen and click Next.
  –> Click Finish and exit the installation program.
(6) Click Exit.

Now the M3LUCON program has been installed.

1.3 STARTING UP THE M3LUCON

Connect the model M3LU Universal Transmitter to the PC via the non-isolated cable included in the M3CON package.
Press Start on the task bar and choose M3LUCON from the Program menu.

1.4 M3LU WITH OPTION /B

The M3LU with Option /B is not designed for PC configuration, while the Option /A version is fully programmable on the PC.

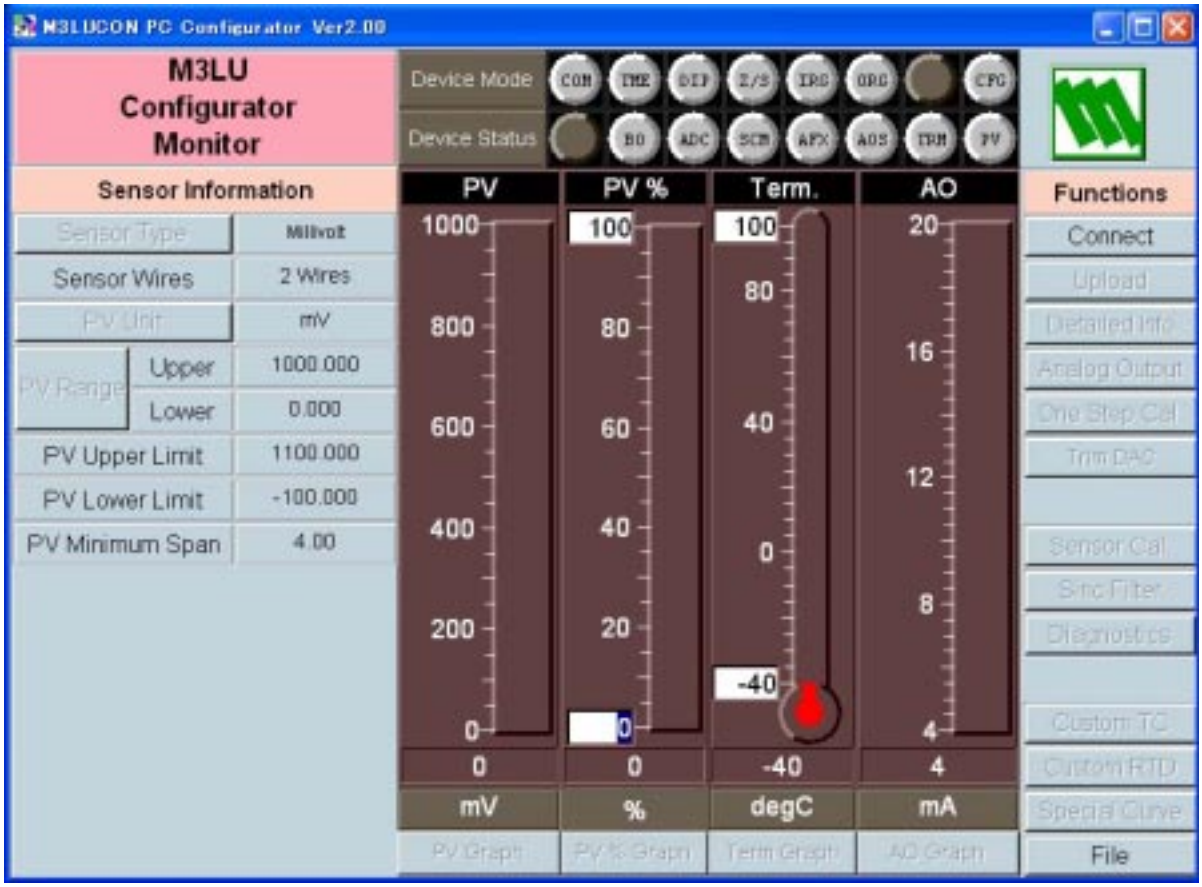
When you connect the Option /B version to the PC and start up the M3LUCON program, you can confirm the current setting but these buttons and fields used for configuring the module are greyed out and thus unavailable.

The M3LUCON features available for the Option /B version are: Monitoring, One Step Calibration, DAC Trimming, Fixed Output and ADC Conversion Rate Setting.

2. OPERATING THE M3LUCON PC CONFIGURATOR

Figure 1 shows the initial view of the M3LUCON PC Configurator window.
In order to enable the tools shown on the screen, the model M3LU Universal Transmitter must be connected to the PC via the non-isolated cable provided with the M3CON package.

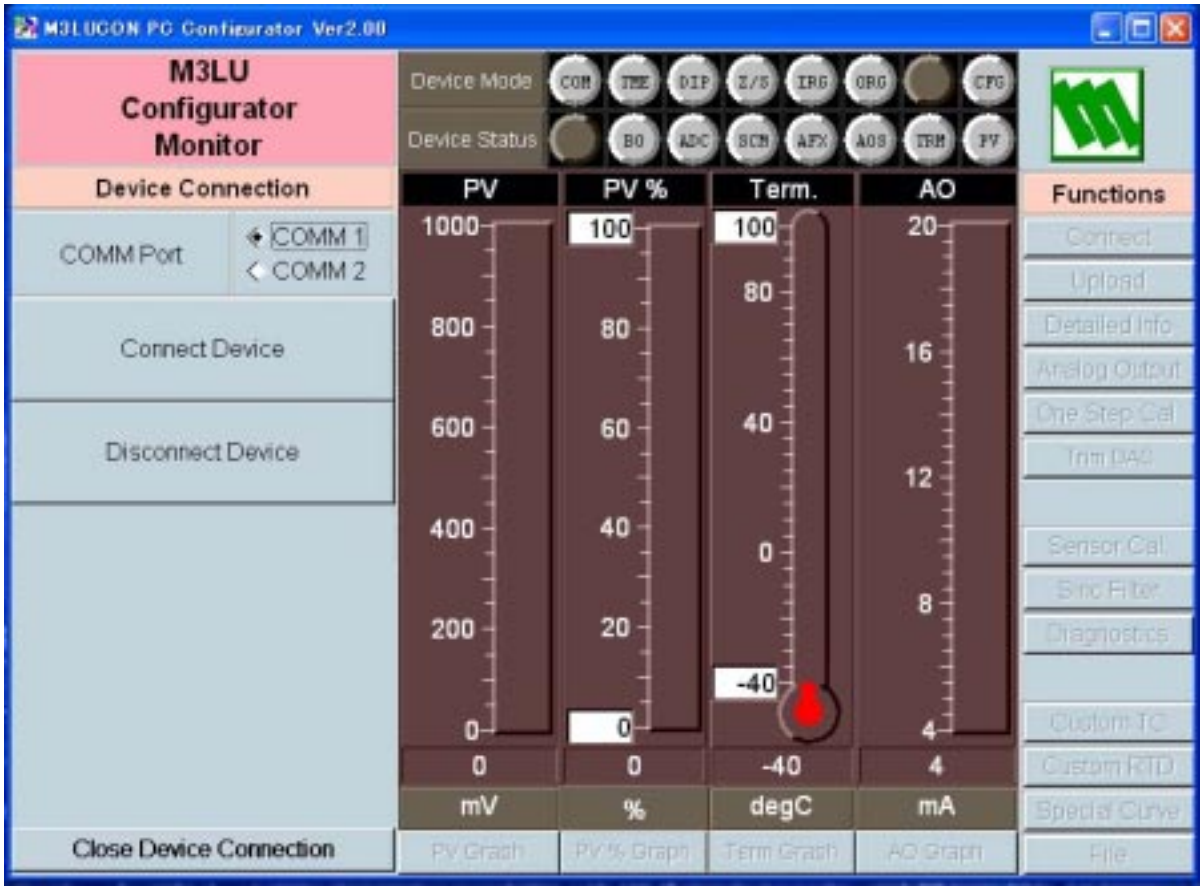
Figure 1. Initial View



2.1 CONNECTING THE DEVICE (M3CON)

On the initial view, click [Connect] and the Device Connection menu appears on the screen.

Figure 2. Device Connection



[COMM Port] Choose COM1 or COM2 that connects to the M3LU.

[Connect Device] Connects the device. Once the connection is established, the program uploads the device's configuration information and automatically calls up the Sensor Information view. The Device Information view is the base for various operations to configure the M3LU.

[Disconnect Device] Disconnects the currently connected device.

[Close Device Connection] Quits the Device Connection view.

2.2 MONITORING TRENDS

Once the device is connected, the Sensor Information menu and the trend monitors appears on the screen. The user can configure various parameters of the M3LU.

Figure 3. Sensor Information

2.2.1 Device Mode

Device Mode summarizes the device's current operation status and communications status with the PC by lamps.

[COM] lamp Blinks with the normal communications condition.

[TME] lamp Red light turns on when the device detects the communications time out.

[Z/S] lamp Red light turns on when the device is in the DAC Trimming mode.

[IRG] lamp Red light turns on when the device is in the Input One Step Calibration mode.

[ORG] lamp Red light turns on when the device is in the Output One Step Calibration mode.

[CFG] lamp Red light turns on when data changes have been done on the configuration software since it was stored the last time. It turns off once the data has been stored into the nonvolatile memory.

2.2.2 Device Status

Device Status summarizes the current device status by lamps.

[BO] lamp Red light turns on with 'Burnout' detected (temperature sensor's wire breakdown or ADC overrange).

[ADC] lamp Red light turns on with ADC's hardware errors.

[SCM] lamp Red light turns on with the device's internal communication errors.

[AFX] lamp Red light turns on when the analog output entered in Fixed Output mode.

[AOS] lamp Green light turns on when the analog output is diagnosed to be normal. Red light turns on when the output is saturated upscale or downscale.

[TRM] lamp Green light turns on when the device measures temperature at the terminals. Red light turns on when the device is not able to measure temperature at the terminals; e.g. the CJC temperature sensor is not connected.

[PV] lamp Green light turns on when the sensor input is in the specified range. Red light turns on when it is out of the range.

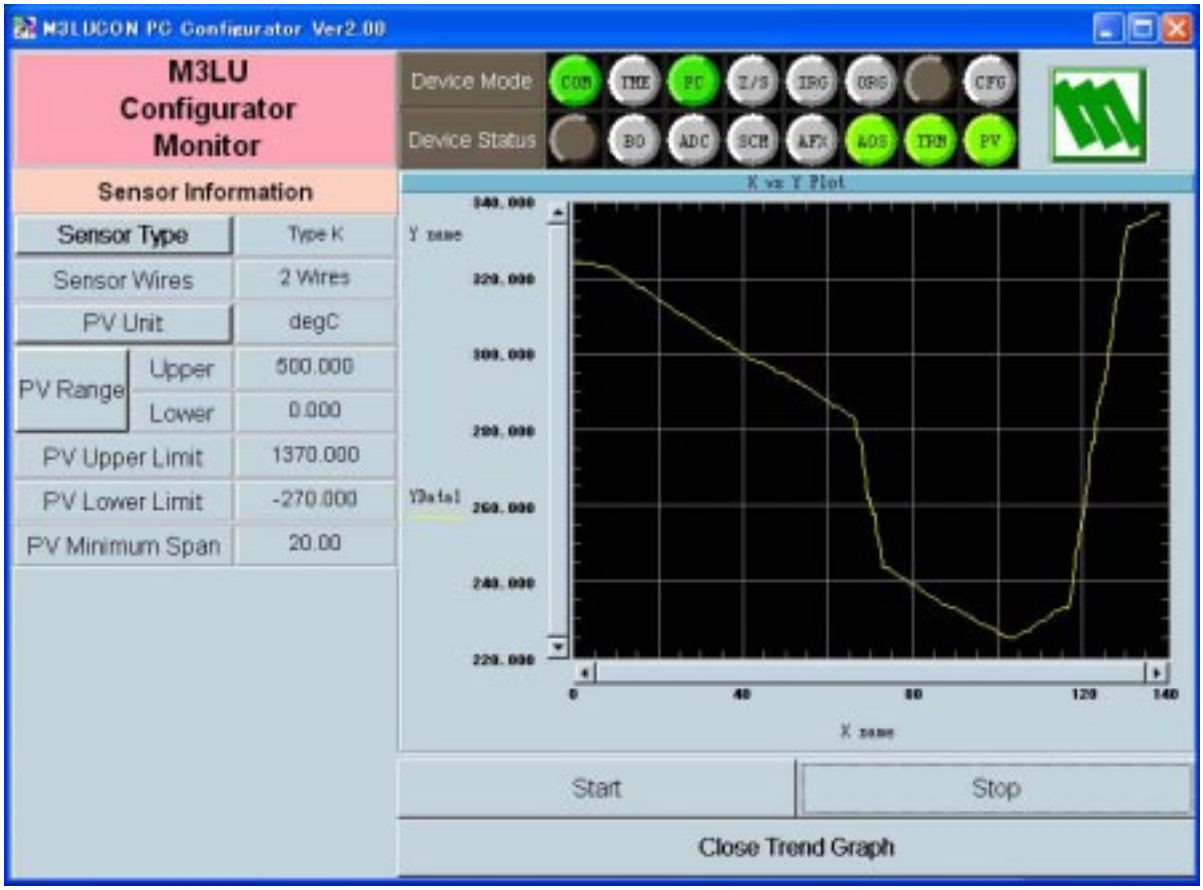
2.2.3 Bargraph & Trend Graph

Four bargraphs indicating PV in engineering unit, PV in % of the selected range, the terminal temperature and analog output are available.

The graph scales for the terminal temperature can be modified unlike the PV in engineering unit and analog output of which the scales are automatically determined and fixed according to the selected range.

At the bottom of each bargraph is [Graph] button which opens a trend graph for the item. The example below shows the trend graph for [Term Graph]. Use [Start] and [Stop] buttons to activate/deactivate trending, and click [Close] to quit the graph view.

Figure 4. Trend Graph



2.3 INPUT CONFIGURATION

In Figure 3, the Sensor Information menu on the left shows the basic configuration information of the connected sensor. When you need to change configurations, click the left button for the required item to modify the setting.

[Sensor Type] Specifies the sensor type and number of extension wires. When a new sensor type is chosen, other default settings are automatically selected.

[Sensor Wires] Shows 2-, 3- or 4-wires for the sensor.

[PV Unit] Specifies the engineering unit for the PV for a thermocouple or RTD input. When this setting is changed, other related items such as PV Range, Upper/Lower Limits, PV Minimum Span are automatically shown in the new unit.

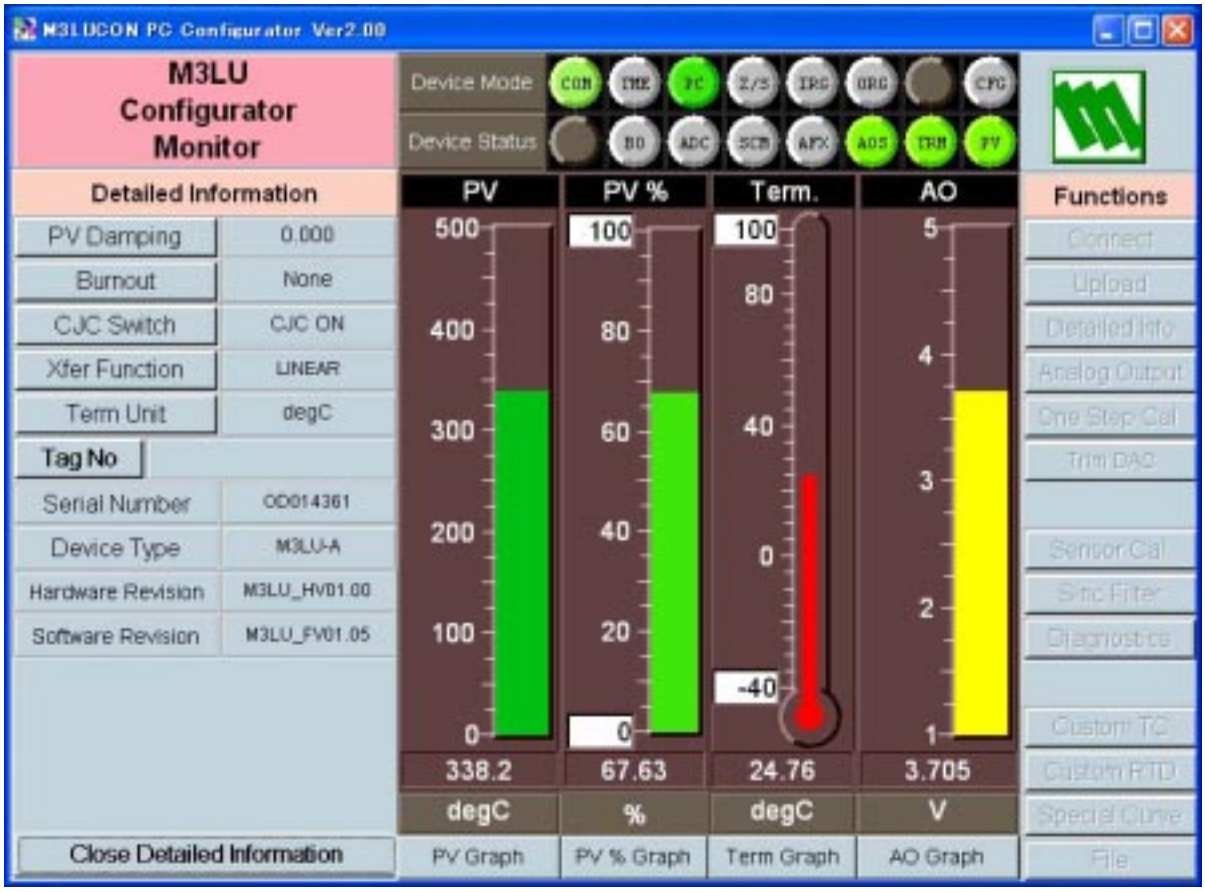
[PV Range] Specifies the input range.

[PV Upper/Lower Limit] and [PV Minimum Span] show the usable range information for the selected type of sensor.

2.4 DETAILED INFORMATION

In Figure 3, clicking [Detailed Info] on the right control panel opens the [Detailed Information] menu as shown in Figure 5.

Figure 5. Detailed Information



[PV Damping] Specifies the time constant for the primary input filter. Selectable range is from 0.5 sec. up to 30 sec. When you do not need a filtering, specify '0.'

[Burnout] Specifies either the output should go upscale or downscale in case that a burnout is detected.

[CJC Switch] Enables/disables the cold junction compensation for thermocouple input. When a thermocouple is specified as the input sensor, the CJC Switch is set to ON at default.

[Xfer Function] Enables/disables the Xfer Function, specifying either the output should be linear to the input signal or linearized to a custom curve data.
Selecting this function without a pre-defined Special_Curve is defined as Error.

[Tag] You can enter a tag name using up to 16 alphanumerical characters.

[Serial Number], [Hardware Revision] and [Software Revision] are automatically displayed.

[Close Detailed Information] Quits the view.

2.5 ANALOG OUTPUT

In Figure 3, clicking [Analog Output] on the right control panel opens the [Analog Output] menu as shown in Figure 6.

Figure 6. Analog Output

The Analog Output menu on the left shows the output type and ranges. When you need to change configurations, click the left button for the required item to modify the setting.

[Output Type] Specifies either current or voltage type.

[SW1 Position] Shows the DIP SW configuration (hardware setting) required for the selected output type. Confirm the actual setting.

[AO Mode] Shows the output mode. 'Normal AO' is usually displayed.

[Sensor Wires] Shows 2-, 3- or 4-wires for the sensor.

[AO Unit] Shows the engineering unit for the output signal.

[Range] Specifies the output range.

[Upper/Lower Limit] and [Minimum Span]
Show the usable range information for the selected output type.

[Set AO for current PV output] The output current is held at the current value.

[Set AO for specified value] You can set a specific value to fix the output.

[Exit Fixed AO Mode] Cancel the fixed output mode to return the device into normal output mode.

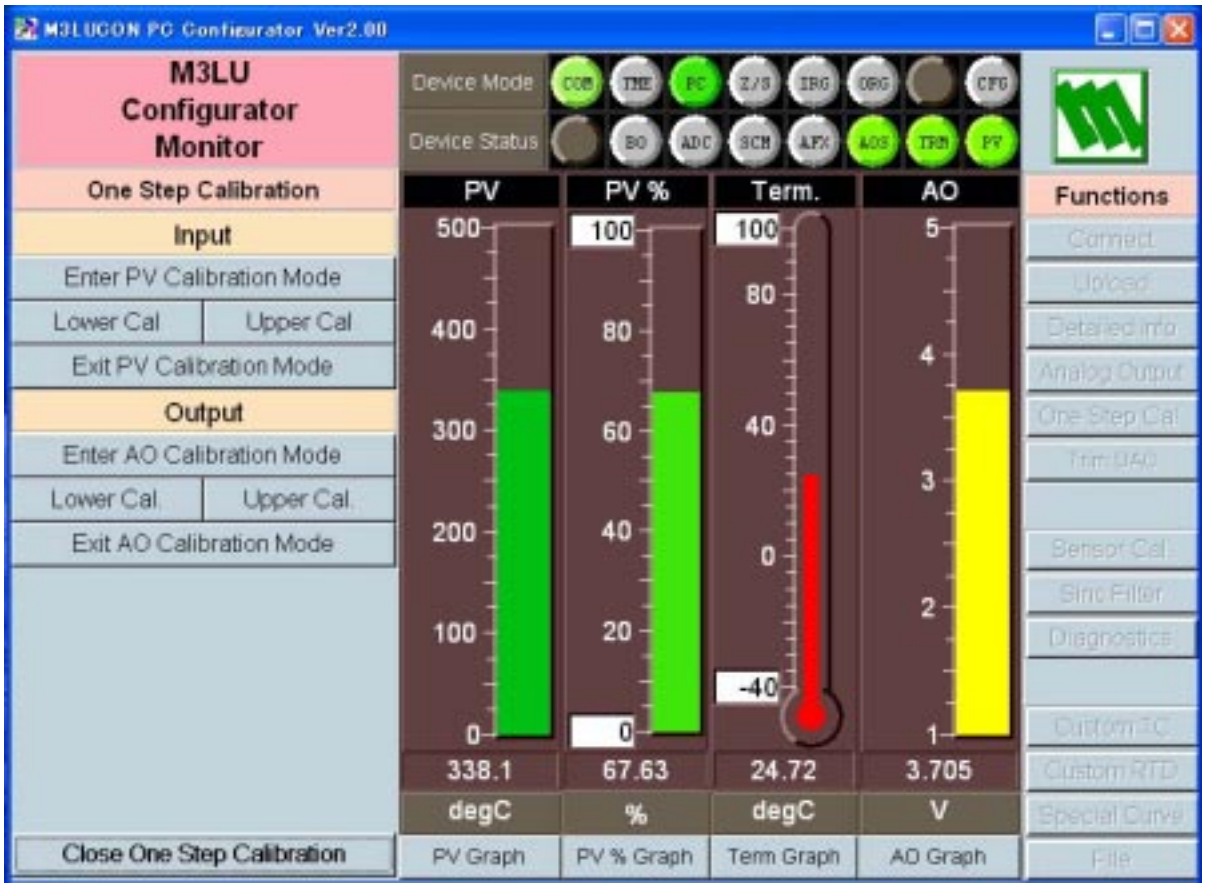
[Close Analog Output] Quits the view.

2.6 ONE STEP CALIBRATION

In Figure 3, clicking [One Step Cal] on the right control panel opens the One Step Calibration menu as shown in Figure 7.

M-System's 'One Step Calibration' technique realizes automatic input and output ranging with a signal simulator connected to the module's input terminals.

Figure 7. One Step Calibration



Input Calibration Mode

Connect the M3LU to a simulator and a multimeter as described in the M3LU instruction manual.

Click [Enter PV Calibration Mode] in order to turn the module into the Input Calibration Mode. The Red [IRG] lamp in [Device Mode] panel at the top turns ON while the module is in this mode.

Apply desired 0% and 100% signal levels and click [Lower Cal] and [Upper Cal] buttons respectively so that the input range is automatically set.

Click [Exit PV Calibration Mode] when the calibration is complete.

Output Calibration Mode

Click [Enter AO Calibration Mode] in order to turn the module into the Input Calibration Mode. The Red [ORG] lamp in [Device Mode] panel at the top turns ON while the module is in this mode.

Increase or decrease the simulated input until the output multimeter shows desired 0% and 100% signal levels and click [Lower Cal] and [Upper Cal] buttons respectively so that the output range is automatically set.

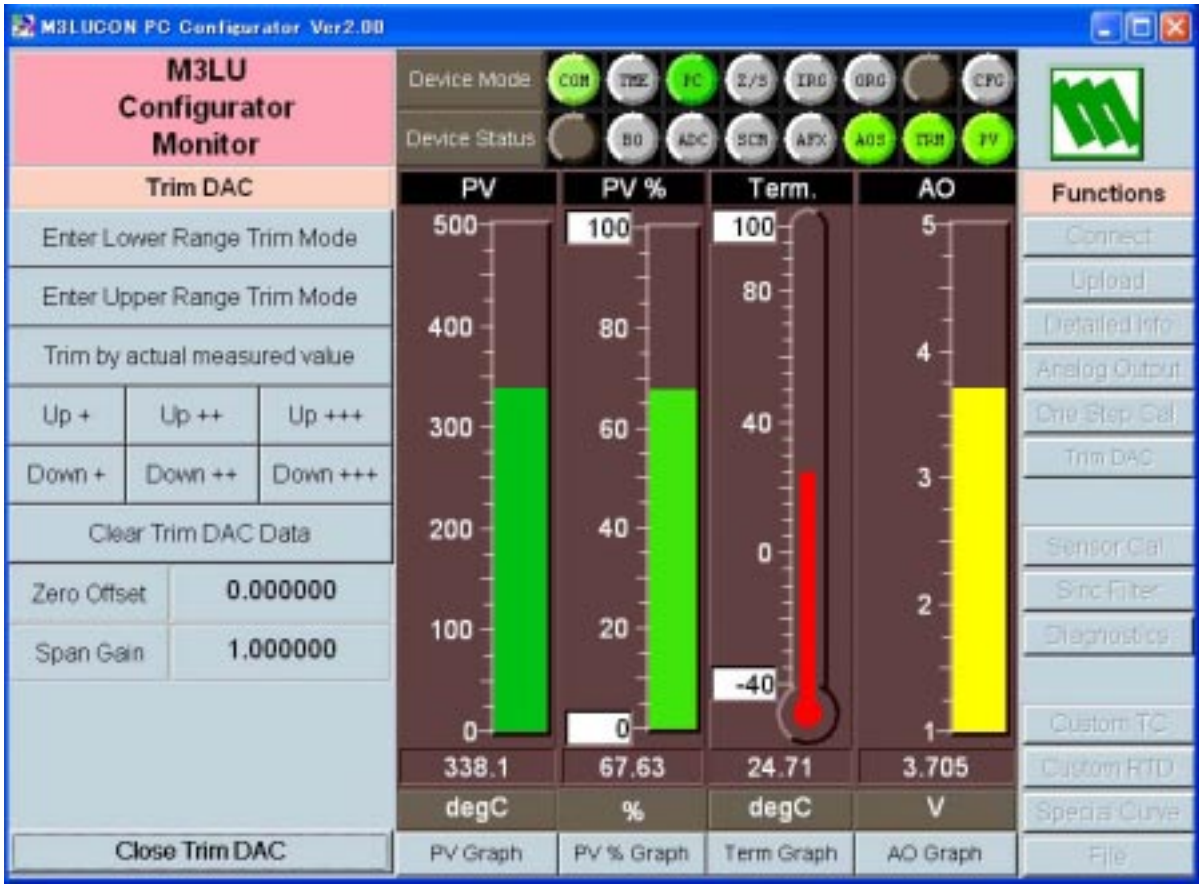
Click [Exit AO Calibration Mode] when the calibration is complete.

[Close One Step Calibration] Quits the view.

2.7 DAC TRIMMING

Click [Trim DAC] button to open the Trim DAC view as shown in Figure 8.

Figure 8. Trim DAC



2.7.1 Lower Range DAC Trimming

(1) Click [Enter Lower Range Trim Mode]. The device outputs a fixed lower range signal level.
(2) Measure the actual output signal at the receiving instrument to which the device output should be matched.
(3) Click [Trim by actual measured value] to set the measured value.
(4) Repeat setting [Trim by actual measured value] until the measured output shows the desired level. Alternately, use [Up] or [Down] buttons. [+], [++] and [+++] have different increments. Deviation from the default value is shown in [Zero Offset].

2.7.2 Lower Range DAC Trimming

(1) Click [Enter Upper Range Trim Mode]. The device outputs a fixed upper range signal level.
(2) Measure the actual output current at the receiving instrument to which the device output should be matched.
(3) Click [Trim by actual measured value] to set the measured value.
(4) Repeat setting [Trim by actual measured value] until the measured output shows the desired level. Alternately, use [Up] or [Down] buttons. [+], [++] and [+++] have different increments. Deviation from the default value is shown in [Span Gain].

2.7.3 Resetting to the Default

Click [Clear Trim DAC Data] to return the device to the factory default trimming values.
[Close Trim DAC] quits the view.

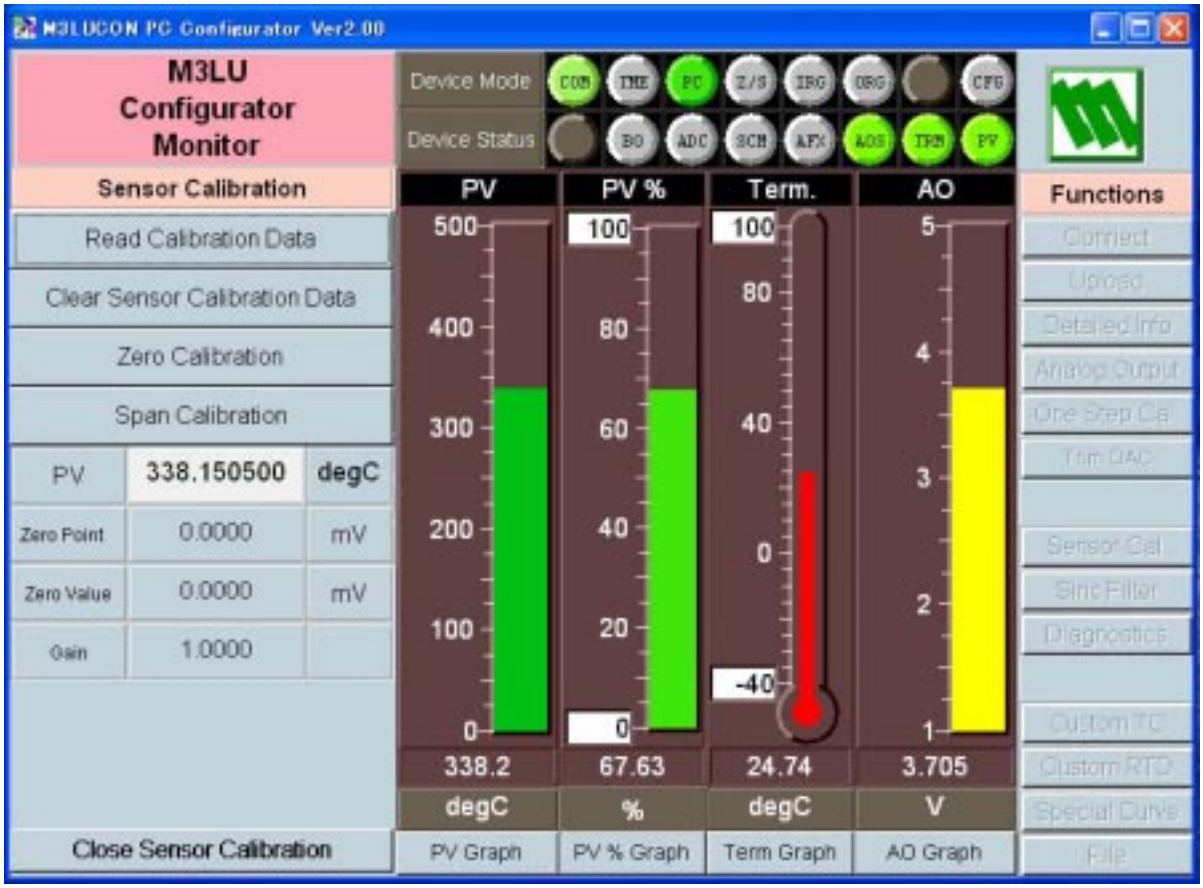
2.8 SENSOR CALIBRATION

The input sensor can be calibrated with Zero and Span: the Zero is represented as offset at the calibration point, while the Span is represented as gain against the zero point. The gain must be set from 0.1 to 10.0.

Calibration points can be specified to any point within the measuring range. The DC current/voltage and thermocouple inputs are calibrated against the measured current/voltage; while the RTD and resistance input are against the measured resistance. Errors caused by extension wire resistance for 2-wire RTDs and by imbalance in that for 3-wire RTDs can be calibrated by the Zero adjustment.

Click [Sensor Cal] button to open the Sensor Calibration view as shown in Figure 9.

Figure 9. Sensor Calibration



The present measured value is indicated in the middle. Refer to this value when calibrating the sensor. It takes several seconds for the calibration result affects the measured value on the display.

Apply the zero calibration point input signal and click [Zero Calibration] to open the field where you can enter the target value. The result is shown in the PV display field. The data before calibration is shown in the Zero Point field, while the data after calibration is shown in the Zero Value field.

Apply the span calibration point input signal and click [Span Calibration] to open the field where you can enter the target value. The result is shown in the PV display field. The gain between the zero point and the span point is shown in the Gain field.

[Read Calibration Data] calls up and display the present calibrated values in these fields.

Click [Clear Sensor Calibration Data] to return the device to the factory default status.

Factory Default	
DC and thermocouple inputs	Zero Point = Zero Value = 0mV/0mA Gain = 1.0
RTD input	Zero Point = Zero Value = Resistance (Ω) at 0°C Gain = 1.0
Resistance input	Zero Point = Zero Value = 0Ω) at 0Ω Gain = 1.0
Potentiometer input	Zero Point = Zero Value = 0% Gain = 1.0

When the sensor type is changed, the calibration data are reset to these factory default values.
[Close Sensor Calibration] quits the view.

2.9 ADC CONVERSION RATE

Click [Sinc Filter] button to open the Sinc Filter view as shown in Figure 10.
ADC' output rate can be selected among 10, 20, 40, 50 and 60 Hz. Choose 10 Hz for better accuracy; choose 50 or 60 Hz for better response time.

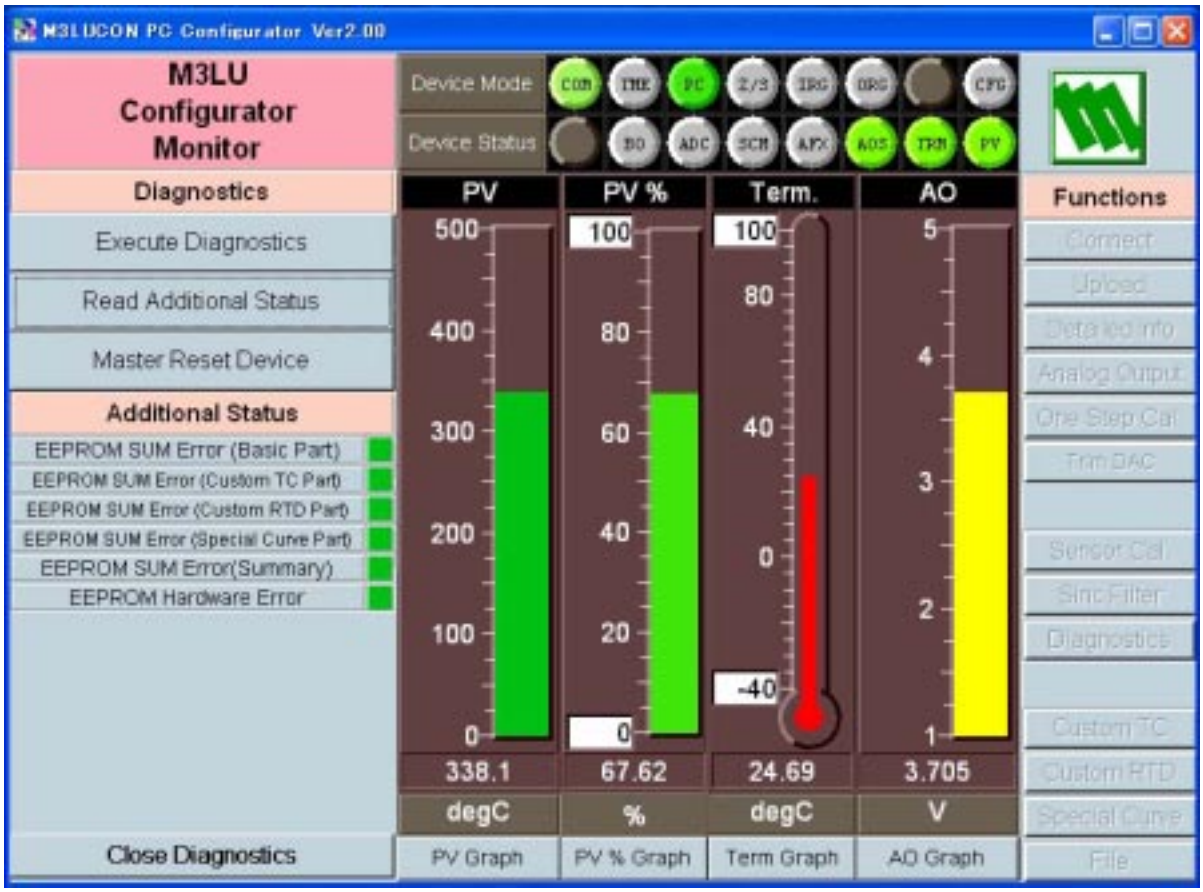
Figure 10. Sinc Filter

[Write Sinc Filter]	Opens the frequency selection buttons. Choose one and click OK.
[Read Additional Status]	Calls up the current contents of Additional Status.
[Close Diagnostics]	Quits the view.

2.10 DIAGNOSTICS

Click [Diagnostics] button to open the Diagnostics view as shown in Figure 11.

Figure 11. Diagnostics



[Execute Diagnostics]	Activates the diagnostics program and the results are displayed under the Additional Status. The Additional Status section shows each Additional Status item and its status: green in normal status, while red in error.
[Read Additional Status]	Calls up the current contents of Additional Status.
[Master Reset Device]	Reset and restart the device without actually turning OFF/ON the power supply.
[Close Diagnostics]	Quits the view.

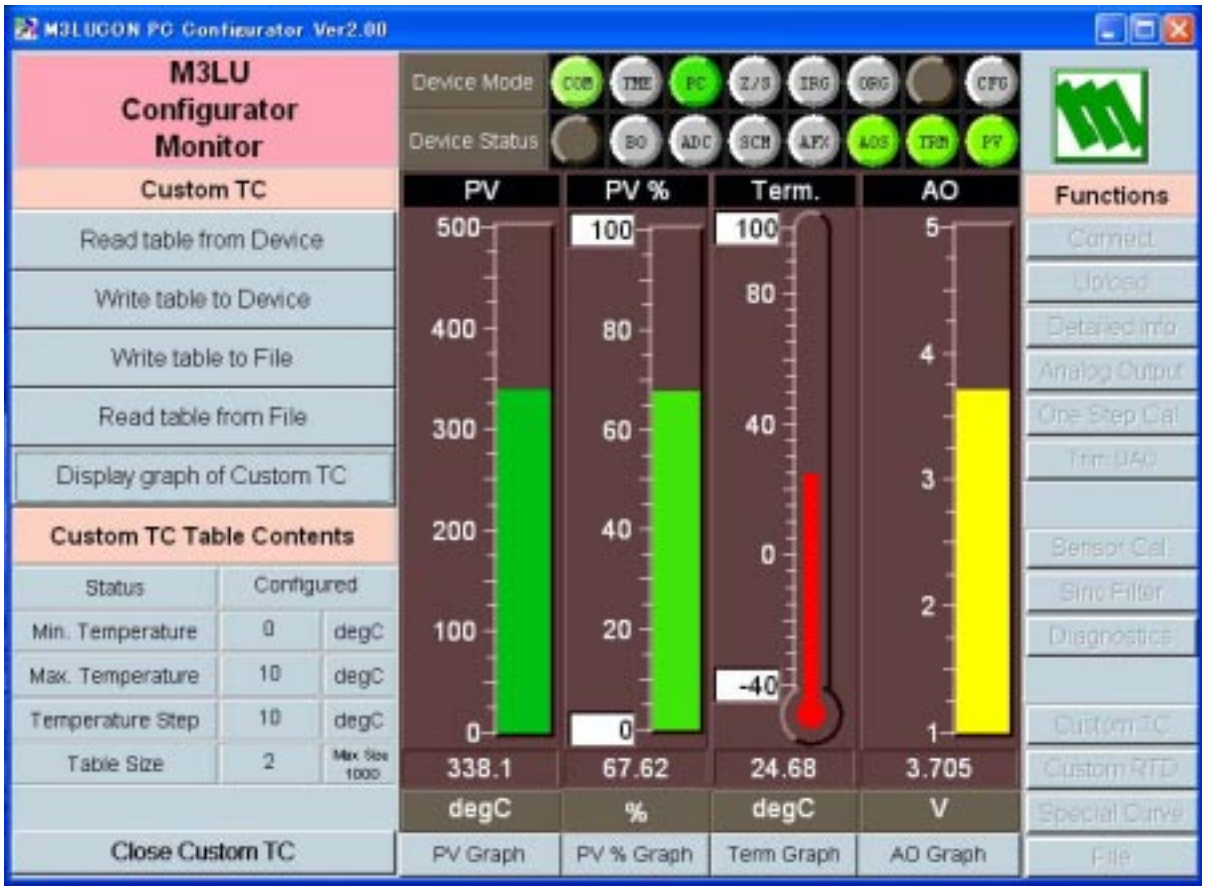
2.11 CUSTOM TC

The M3LU supports the user-specific thermocouple table function. In order to use a user-specific table, the data in text format must be defined and registered.
The file format is as following.
Define the minimum temperature value in Celsius at Minimum TC Temperature.
Specify the Temperature Steps used in the table, from 1°C to 50°C.
Describe the characteristics data within { }. Data must be entered in mV. Up to 1000 points can be specified.

```
/************************************************************
/*     Custom TC Table Definition
/*     Ti=f(Xi)    (0<=i<Size)
/*              Temperature Step (1 to 50 degC)
/*              -100<=Xi<1000mV
/*              Xi<Xi+1
/*              2<=Size<=1000
/************************************************************
Minimum TC Temperature=0          <– Minimum temperature T0 (°C)
Step=10                           <– Temperature step (°C)
{
10.0000                           <– Voltage value for T0 (mV)
 :
20.0000                           <– Voltage value for Tmax (mV)
}
```

Once the data file is ready, register the file on the M3LUCON.
Click [Custom TC] button to open the Custom TC as shown in Figure 12.

Figure 12. Custom TC



[Read table from File] The program uploads a file stored in the PC. When uploaded, the file contents summery is indicated under Custom TC Table Contents. The I/O characteristic data longer than 1000 points are ignored.

[Display graph of TC table] The I/O characteristics data can be shown in a graph.

[Write table to File] The program saves the currently displayed I/O characteristics data to a file.

[Write table to Device] The program downloads the currently displayed I/O characteristics to the M3LU.
When the downloading is successfully complete, Status under Custom TC table Contents shows 'Configured.' Then the option 'TC Spec (Custom TC)' become available to choose among the Sensor Type selections. If 'TC Spec' has been already selected before this setting is done, you can not download a particular data file.

[Read table from Device] The program uploads the I/O characteristics cable registered in the M3LU. If there is no file registered, Status under Custom TC table Contents shows 'Non configured.'

[Close Custom TC] Quits the view.

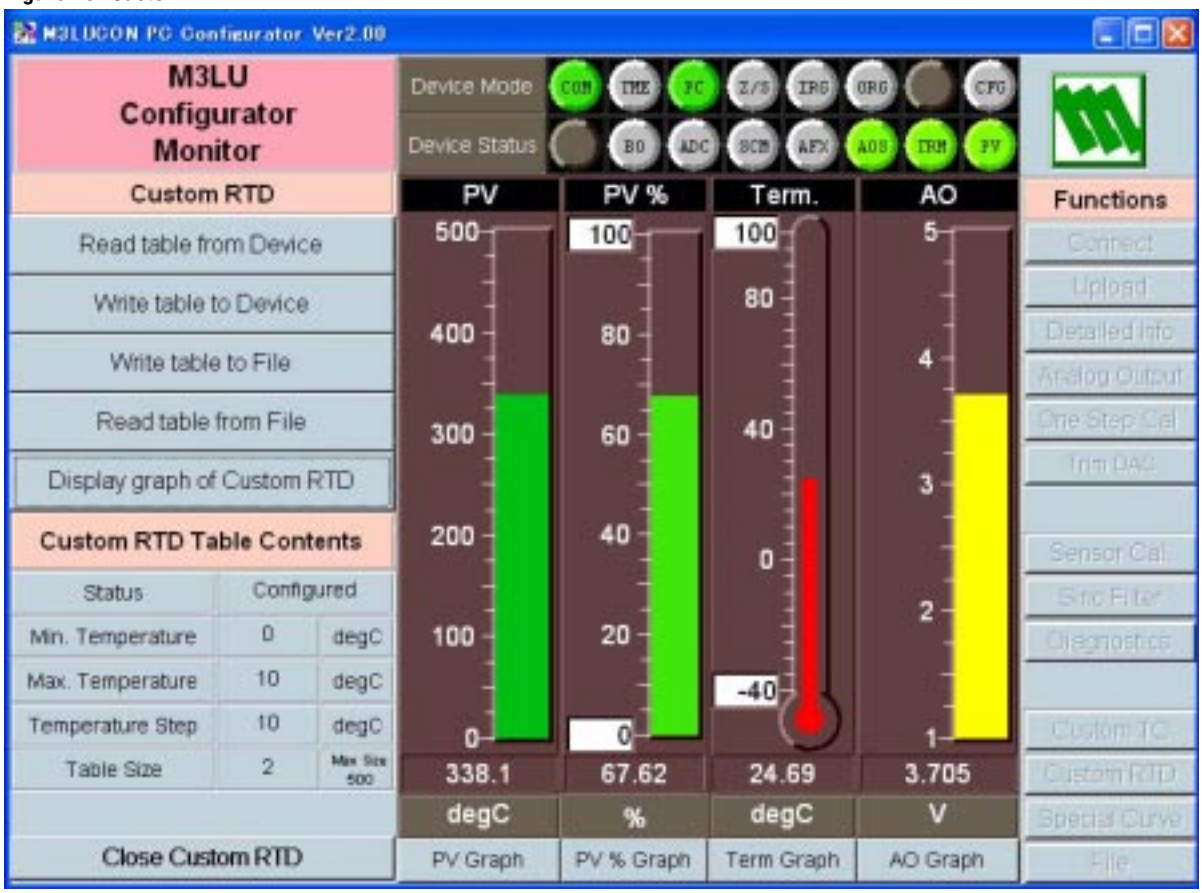
2.12 CUSTOM RTD

The M3LU supports the user-specific RTD table function. In order to use a user-specific table, the data in text format must be defined and registered.
The file format is as following.
Define the minimum temperature value in Celsius at Minimum RTD Temperature.
Specify the Temperature Step used in the table, from 1°C to 50°C.
Describe the characteristics data within { }. Data must be entered in ohms. Up to 500 points can be specified.

```
/************************************************************
/*    Custom RTD Table Definition
/*    Ti=f(Xi)   (0<=i<Size)
/*          Temperature Step (1 to 50 degC)
/*          -100<=Xi<4000 Ohm
/*          Xi<Xi+1
/*          2<=Size<=500
/************************************************************
Minimum RTD Temperature=0        <– Minimum temperature T0 (°C)
Step=10                          <– Temperature step (°C)
{
100.000000                       <– Resistance value for T0 (Ω)
 :
200.000000                       <– Resistance for Tmax (Ω)
}
```

Once the data file is ready, register the file on the M3LUCON.
Click [Custom RTD] button to open the Custom RTD as shown in Figure 13.

Figure 13. Custom RTD



[Read table from File] The program uploads a file stored in the PC. When uploaded, the file contents summery is indicated under Custom RTD table Contents. The I/O characteristic data longer than 500 points are ignored.

[Display graph of RTD table] The I/O characteristics data can be shown in a graph.

[Write table to File] The program saves the currently displayed I/O characteristics data to a file.

[Write table to Device] The program downloads the currently displayed I/O characteristics to the M3LU.
When the downloading is successfully complete, Status under Custom RTD table Contents shows 'Configured.' Then the option 'RTD Spec (Custom RTD)' become available to choose among the Sensor Type selections. If 'RTD Spec' has been already selected before this setting is done, you can not download a particular data file.

[Read table from Device] The program uploads the I/O characteristics cable registered in the M3LU. If there is no file registered, Status under Custom RTD table Contents shows 'Non configured.'

[Close Custom RTD] Quits the view.

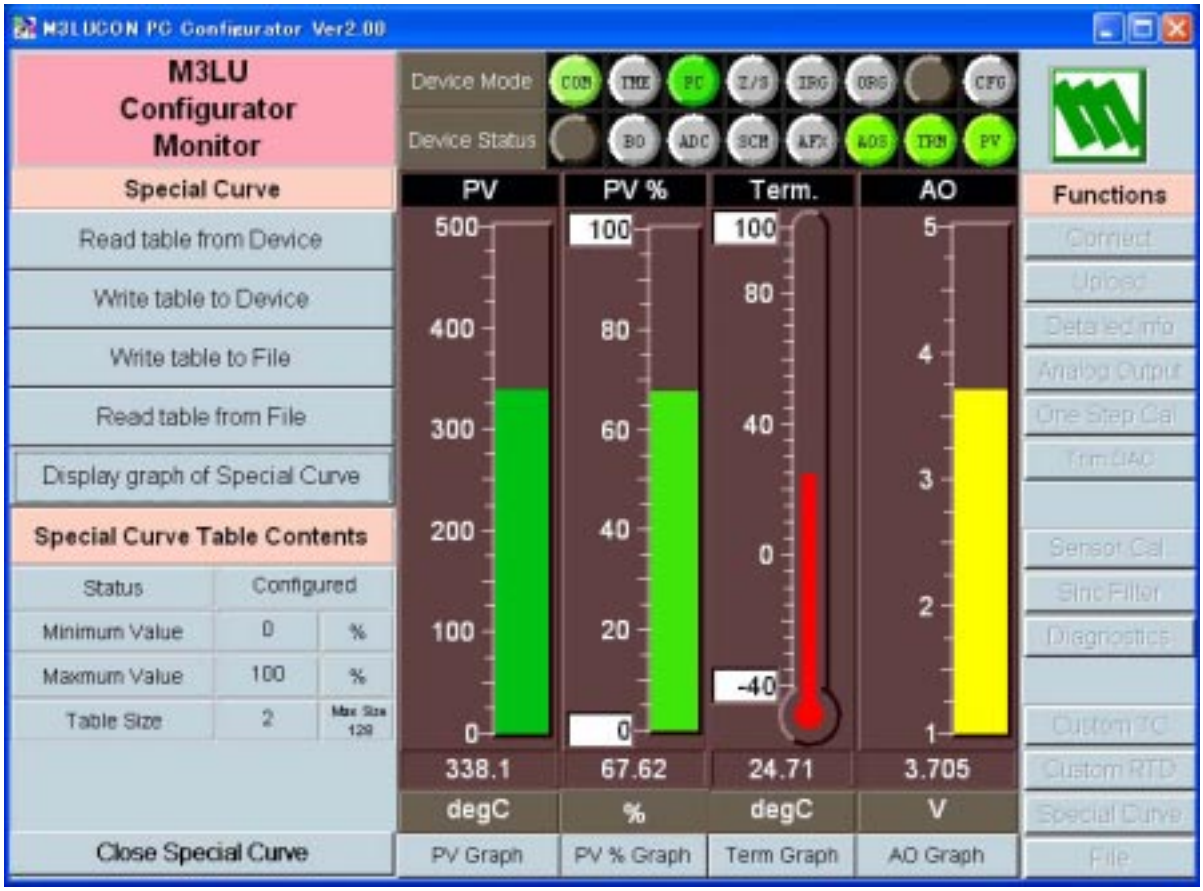
2.13 LINEARIZATION TABLE SETTING

The M3LU supports the user-specific linearization table function (Special_Curve). In order to use the Special_Curve, the data in text format must be defined and registered.
The file format is as following.
Describe the characteristics data within { }. Sets of X and Y values must be entered in %. Up to 128 points can be specified.

```
/*********************************************************
/*     Linearization Table (Special Curve) Definition
/*     Yi=f(Xi)    (0<=i<Size)
/*              -15<=X,Y<115
/*              Xi<Xi+1
/*              2<=Size<=128
/*********************************************************
{
0.000000,       0.000000                <– The minimum X and Y values
 :
100.000000,   100.000000                <– The maximum X and Y values
}
```

Once the data file is ready, register the file on the M3LUCON.
Click [Special Curve] button to open the Special Curve as shown in Figure 14.

Figure 14. Special Curve



[Read table from File] The program uploads a file stored in the PC. When uploaded, the file contents summery is indicated under Special Curve Table Contents. The I/O characteristic data longer than 128 points are ignored.

[Display graph of Special Table] The I/O characteristics data can be shown in a graph.

[Write table to File] The program saves the currently displayed I/O characteristics data to a file.

[Write table to Device] The program downloads the currently displayed I/O characteristics to the M3LU.
When the downloading is successfully complete, Status under Special Curve Table Contents shows 'Configured.' Then the option 'Special_Curve' become available to choose among the Xfer Function selections. If 'Special_Curve' has been already selected before this setting is done, you can not download a particular data file.

[Read table from Device] The program uploads the I/O characteristics cable registered in the M3LU. If there is no file registered, Status under Special Curve Table Contents shows 'Non configured.'

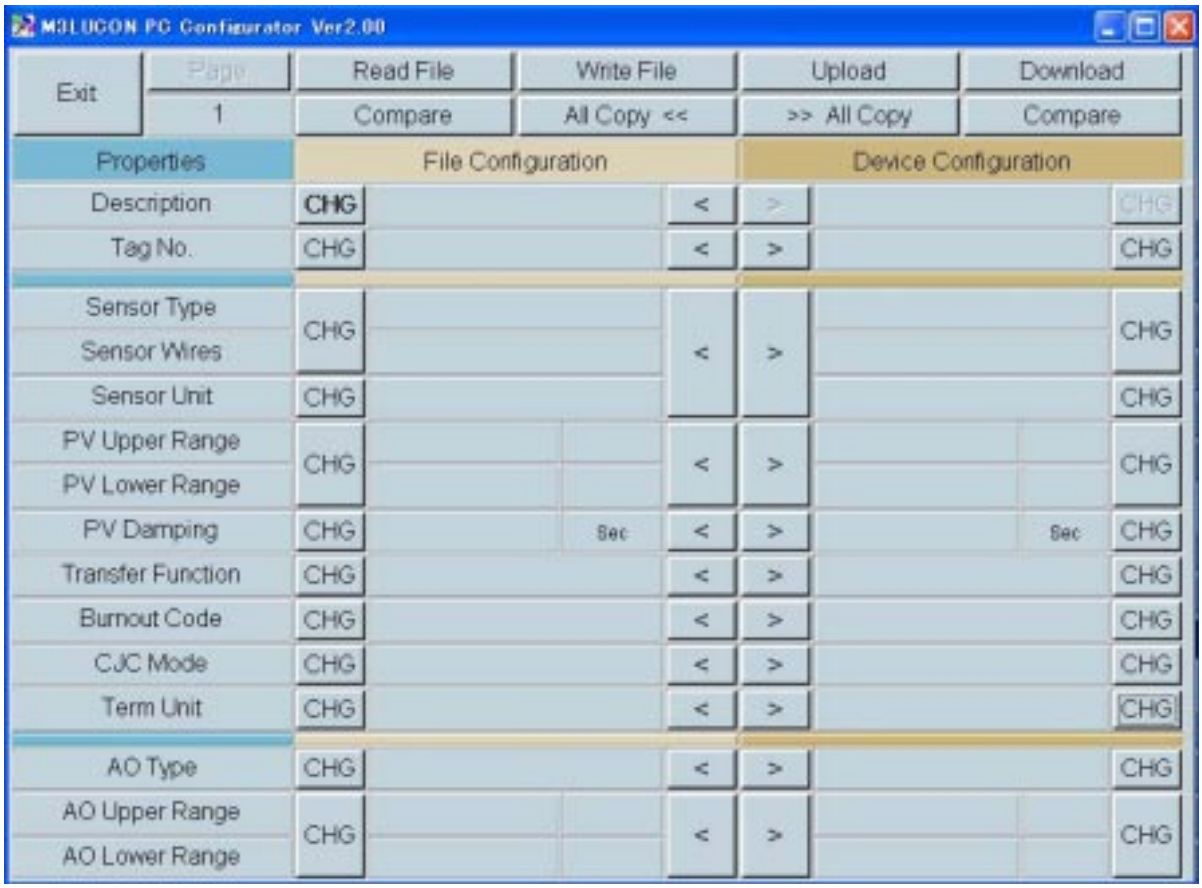
[Close Special Table] Quits the view.

2.14 FILE MANAGEMENT

The M3LU's configurations can be saved in a file and then read out to be downloaded to multiple modules.
Click [File] button to open the File Management view as shown in Figure 15.
While this view is active, the device connection is severed, therefore the M3LU device can be connected and disconnected freely except during Upload or Download operations.
The view is separated in two areas: 'File Configuration' and 'Device Configuration.' 'File Configuration' shows data transfer (Read or Write) between the PC Configurator and the PC, while 'Device Configuration' shows data transfer (Upload or Download) between the configurator and the M3LU device.
Click [Exit] to complete the file management operations. The device will remain disconnected and must be 'Connected' to start monitoring.

Note:
The validity of the selected range values is not verified in this view. Please make sure to set them according to the described specifications.
Custom TC, Custom RTD or Linearization Table data are not handled in this view but in each specific function view.
With the Option /B version, Download is unavailable.. However, Upload is possible to save a configuration file, or to compare with other configurations.

Figure 15. File



2.14.1 MODIFYING PARAMETERS

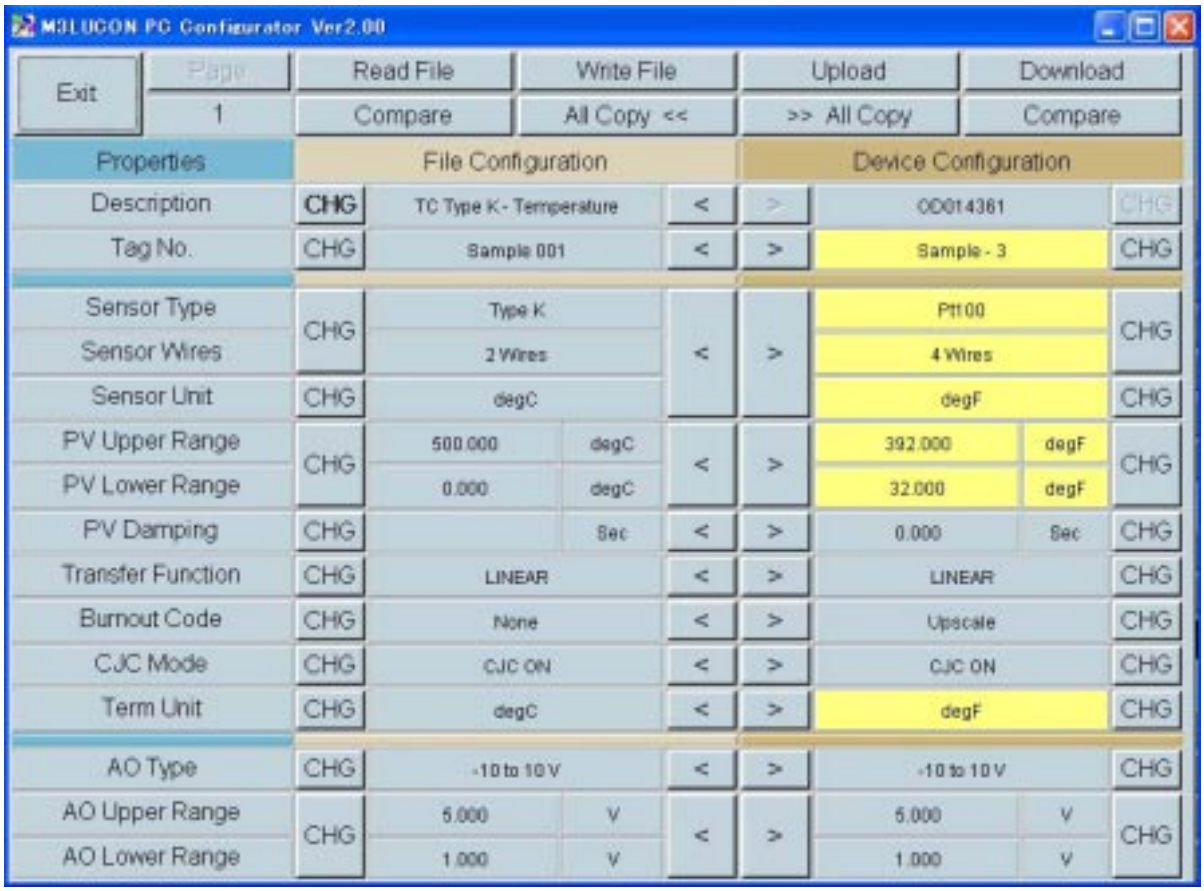
Click [CHG] button at the left of each field to modify the parameter. The field in which the parameter has been changed will be highlighted in light yellow background color. [CHG] buttons placed across multiple fields indicate that these parameters can be modified in single sequence.

When one parameter has been changed, related fields are also affected. For example, when 'Sensor Type' is modified, 'Sensor Unit' and 'PV Range' may be automatically changed.

Parameters can be copied between 'File Configuration' and 'Device Configuration' using [<] and [>] buttons. Copied fields will be highlighted in light yellow background color.

Using [All Copy <<] or [All Copy >>] buttons enables transferring all parameters between the areas. Copied fields will be highlighted in light yellow background color.

Figure 16. Parameters Modified



2.14.2 TRANSFERRING DATA TO/FROM DEVICE

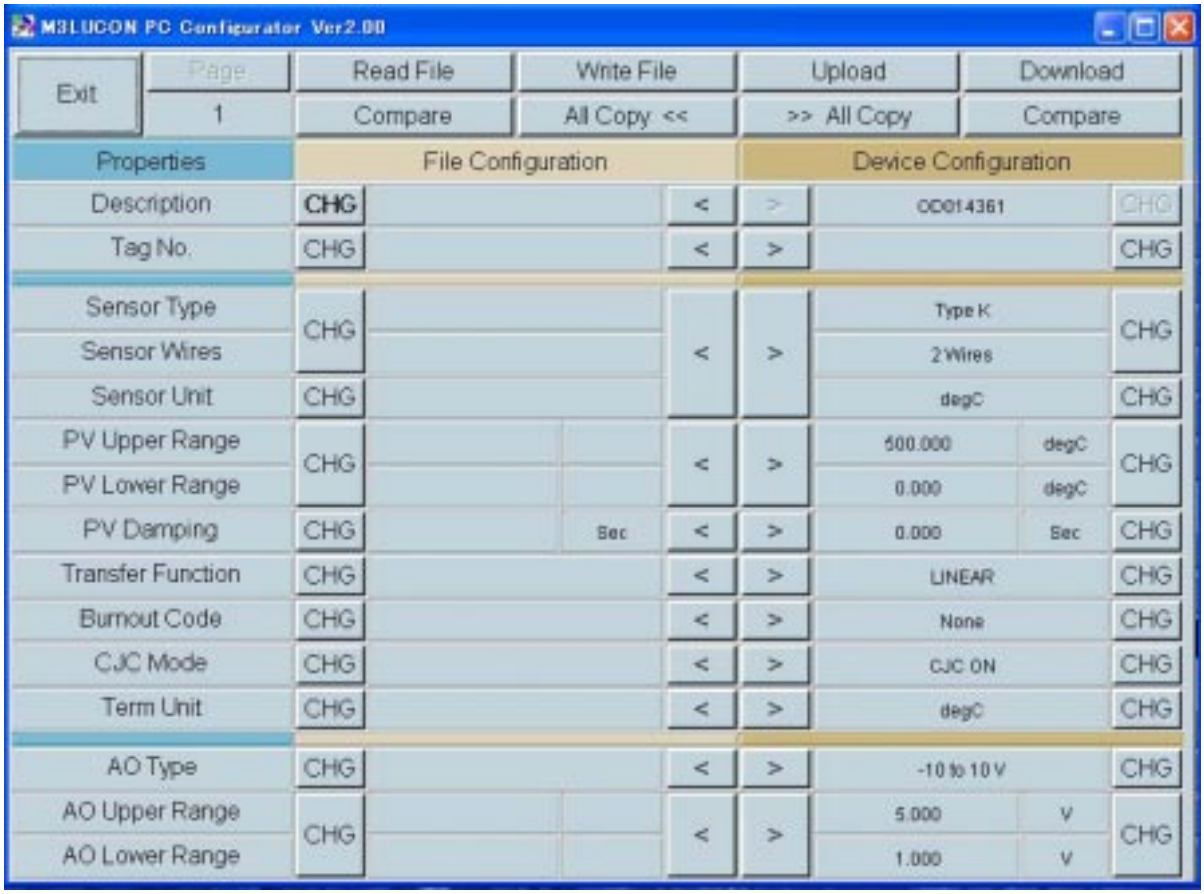
Click [Upload] button to connect to the M3LU device, to read out its configuration data and to show it in 'Device Configuration' area on the screen (Figure 17). All background colors are back to the initial state. 'Description' indicates the serial number of the product, which cannot be modified or copied from 'File Configuration' area.

Click [Download] button to connect and write the configuration data in 'Device Configuration' area to the M3LU device.

If an error occurs and downloading is stopped during the process, erred data field is highlighted in med pale red background color.

When the downloading is successfully complete, the configuration data is automatically uploaded and the background color returns to the initial state.

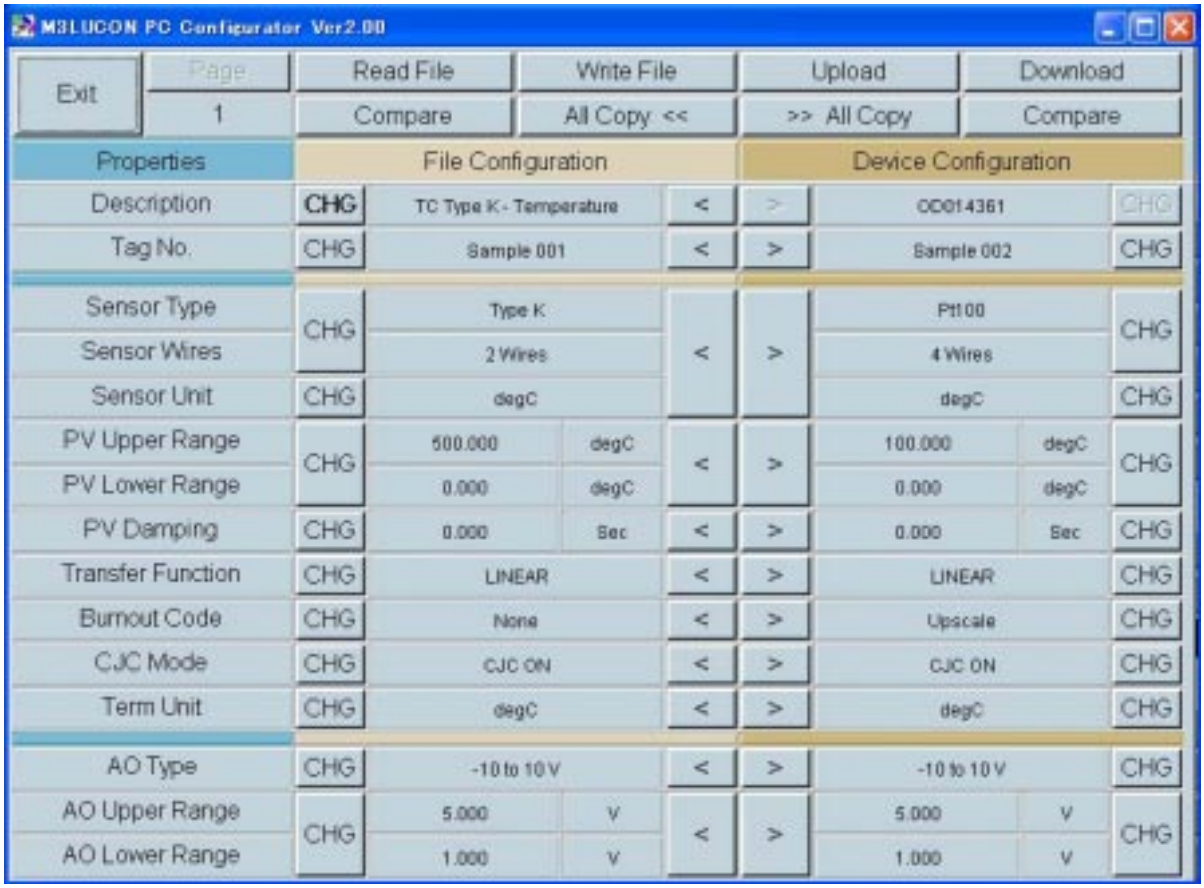
Figure 17. Data Uploaded



2.14.3 READING/WRITING FILES

Click [Read File] button to read the configuration data from a specified file and to show it in ‘File Configuration’ area on the screen (Figure 18). All background colors are back to the initial state.
Click [Write File] button to write the configuration data in ‘File Configuration’ area to a specified file.
You can write down some reference to the specific information in ‘Description’ field.

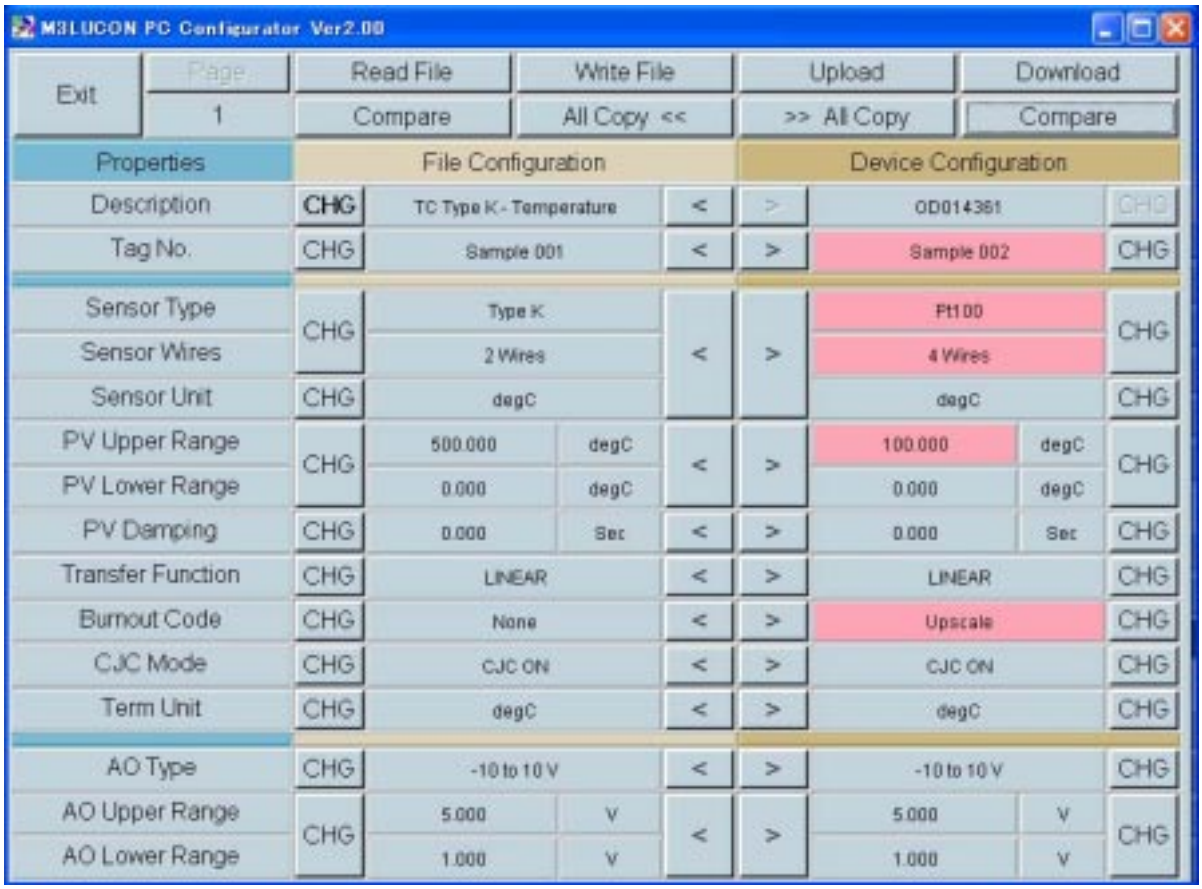
Figure 18. File Read Out



2.14.4 COMPARING FILE TO DEVICE

You can compare the configuration data in 'File Configuration' area and 'Device Configuration' area.
Click [Compare] button in 'Device Configuration' area to compare its data to those in 'File Configuration' area. Deviations will be highlighted in med pale red background color.
Click [Compare] button in 'File Configuration' area to compare its data to those in 'Device Configuration' area. Deviations will be highlighted in med pale red background color.

Figure 19. Parameters Compared



2.15 TROUBLESHOOTING

2.15.1 COM PORT CONFIGURATION

COM Port No. 1 and 2 are selectable with the M3LUCON.

Even when the device is connected to the assigned COM port, the M3LUCON may still fail in establishing device connection due to 'Configuration Error' during the start up or the Connect procedure. In most cases, it is because the Windows system is not recognizing the COM port, or the COM port is not assigned to match the Agilent IO Control program.

Especially when an USB port is used, the latter case often occurs due to the USB's dynamic COM port assigning. The device must be operational when the COM port is assigned. Once it is set correctly, the setting is stored.

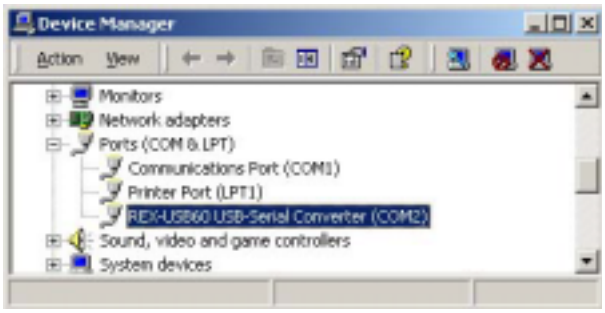
Hardware and software configurations must be correct to each other in order to communicate, especially in the case of USB.

If the communication is not established, confirm the right configuration by the following procedures:

[Example] Connecting the M3LU device to COM Port 2 using an USB-Serial Converter.

(1) Install the USB-Serial Converter and confirm the right configuration using Device Manager. In the example below, the hardware is connected correctly to COM Port 2.

Figure 20-1. Device Manager



(2) Start the program Agilent IO Libraries – IO Config tool (Figure 20-2). Figure 20-3 shows IO Config window.

Figure 20-2. Starting IO Config Tool

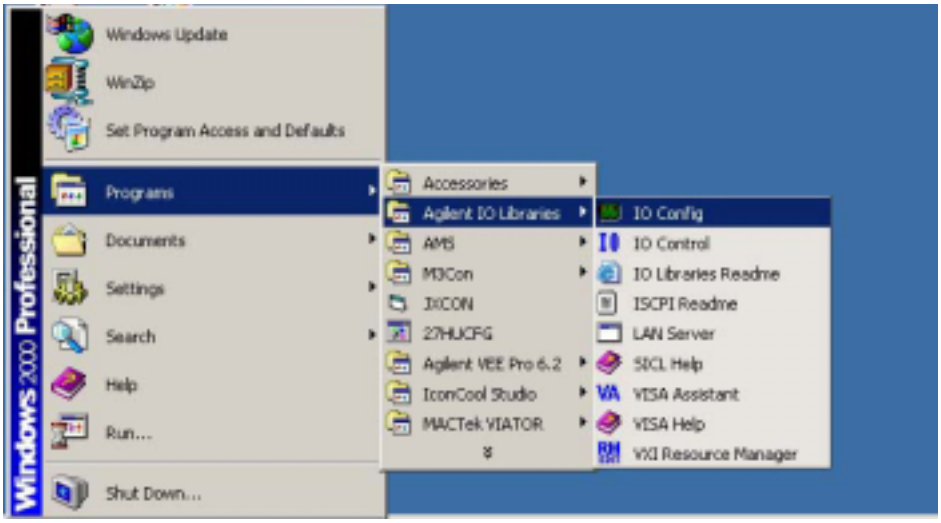
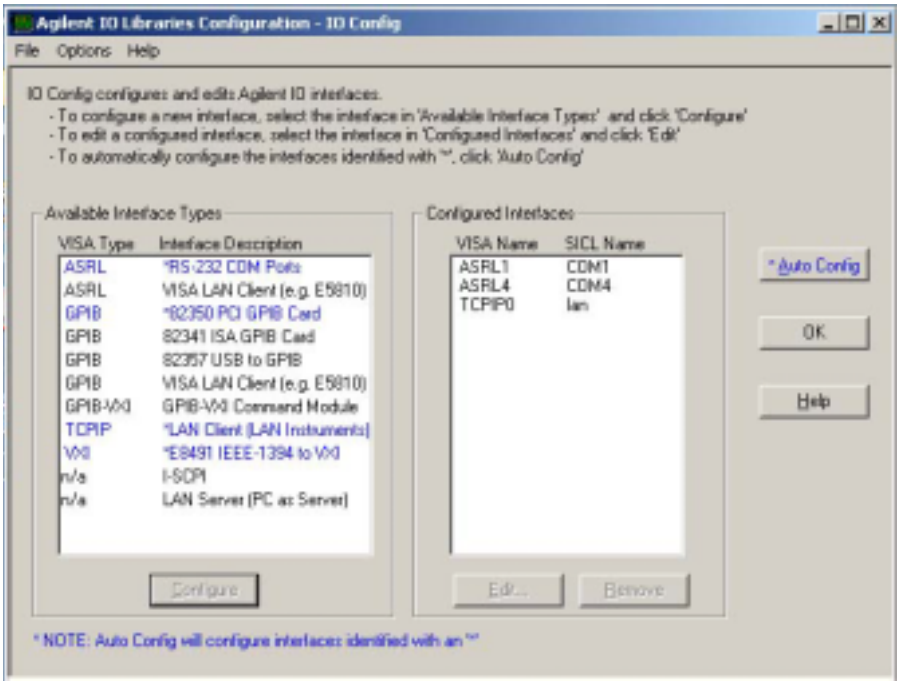
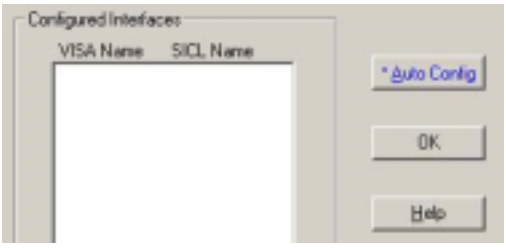


Figure 20-3. IO Config Window



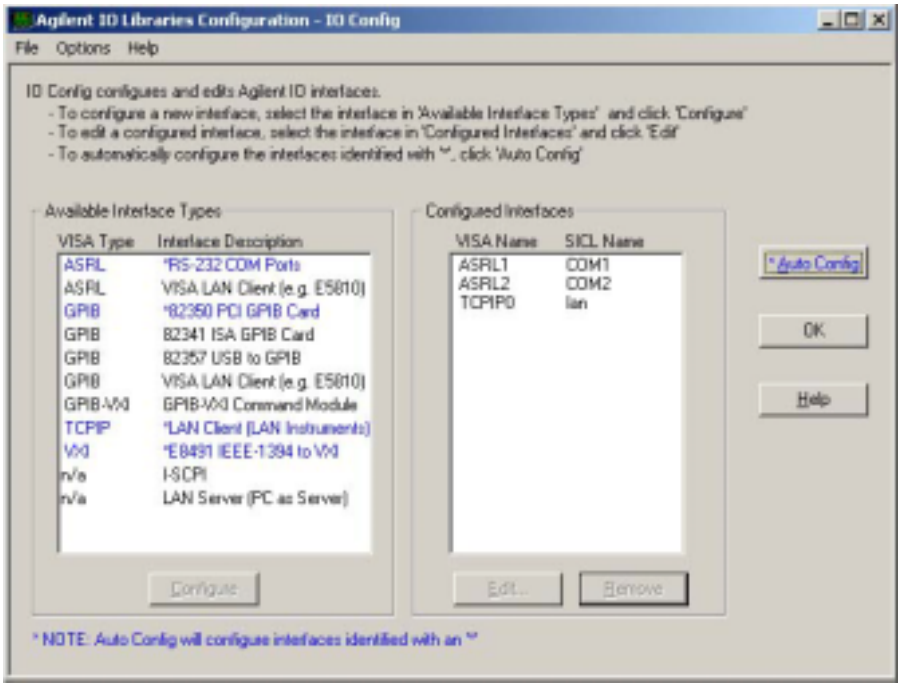
(3) Select all COM devices (COMx under SIDL Name) in Configured Interfaces field and remove them. Configured Interfaces field is now blank (Figure 20-4).

Figure 20-4. Configured Interfaces (removed)



(4) Click [Auto Config] button. Currently available COM devices are configured automatically. Figure 20-5 shows COM1 and COM2 under Configured Interfaces, available for use. Then the M3LU device is connectable to the COM Port 2 via the USB-Serial Converter.

Figure 120-5. IO Config Window after Reconfiguration



M-SYSTEM WARRANTY

1. What is covered.

M-System Co., Ltd. ("M-System") warrants, only to the original purchaser of new M-System products purchased directly from M-System, or from M-System's authorized distributors or resellers, for its own use not for resale, that the M-System products shall be free from defects in materials and workmanship and shall conform to the specifications set forth in the product catalogue applicable to the M-System products for the Warranty Period (see Paragraph 5 below for the Warranty Period of each product).

THE ABOVE WARRANTY IS THE ONLY WARRANTY APPLICABLE TO THE M-SYSTEM PRODUCTS AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE.

2. What is not covered.

This warranty does not cover any M-System product which has been: (1) modified, altered or subjected to abuse, misuse, negligence or accident; (2) improperly installed or installed in conjunction with any equipment for which it was not designed; or (3) damaged or destroyed by disasters such as fire, flood, lightning or earthquake.

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3. Remedies.

If a defective product is returned to M-System in accordance with the procedures described below, M-System will, at its sole option and expense, either: (1) repair the defective product; (2) replace the defective product; or (3) refund the purchase price for the defective product paid by the purchaser. Except as otherwise provided by applicable state law, these remedies constitute the purchaser's **sole and exclusive** remedies and M-System's sole and exclusive obligation under this warranty.

4. Warranty Procedure.

If the purchaser discovers a failure of the M-System products to conform to the terms of this warranty within the Warranty Period, the purchaser must promptly (and, in any event not more than 30 days after the discovery of such failure) notify the relevant party as described below either by telephone or in writing at the below address to obtain an Authorized Return (AR) number and return the defective product to the relevant party. The designated AR number should be marked on the outside of the return package and on all correspondence related to the defective product. The purchaser shall return, at purchaser's expense, defective products only upon receiving an AR number. In order to avoid processing delays, the purchaser must include: copies of the original purchase order and sales invoice; the purchaser's name, address and phone number; the model and serial numbers of the returned product; and a detailed description of the alleged defect.

5. Warranty Period.

Signal Conditioner:	36 months from the date of purchase.
M-Rester:	12 months from the date of purchase.
Valve Actuator:	18 months from the date of shipment from M-System or 12 months from the date of its installation, whichever comes first.
Other Products:	36 months from the date of purchase.

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